## 10.027

# LEVELLING STAFF

Approval Date: 20 May 1998

Reviewed on: 23 October 2007 Version: 1

#### **Purpose**

The levelling staff will be used in conjunction with a theodolite or a levelling instrument

## **Conditions & Requirements**

- The levelling staff shall be of sturdy design that meets the requirements for intensive field work.
- The levelling staff shall generally comply with IS-11961-1986.
- The staff material should be one of the following: teak, cypress, kail, aimi, champ, hollock or aluminium alloy (A6 of IS-617-1975).
- If timber is used as staff material, then it shall be well seasoned, sawn in radial direction and free of defects.
- The staff shall be telescopic, comprising three sections without any joint in length.
- The shoe shall be of brass conforming to grade IS-292-1983.
- The top plate shall be of aluminium, anodised black and of grade A6 of IS-627-1975.

### **Specifications**

length 4 m

**graduations** 200 divisions per meter

**graduation colour** alternating black and white (10 mm width)

**numerals** every decimetre in black

every meter in red

#### **Accessories**

**circular bubble** sensitivity of 25 minutes per 2 mm run

carrying case canvas

**plummet fittings** for test and adjustment of bubble

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As per HP-I

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